

**Interpon**<sup>®</sup>

POWDER COATINGS

■ Architectural

# Interpon D Commercial Collection

Design, colors, finish

Your imagination starts with our finish

**AkzoNobel**

# Colors with design in mind

The Interpon Commercial Collection has been developed with design in mind. As the world's largest coatings company, no other company has more experience in color and finish trends than AkzoNobel. The collection offers a broad taste of design, color and finish options available to architects and specifiers for the decoration and protection of architectural aluminium. Interpon Powder Coatings also has the longest track record in superdurable technology globally.

## Interpon D2525

Interpon D2525 meets the needs of the most demanding projects. Developed specifically for architectural components the range is ideal for both exterior and interior aluminium applications from curtain wall extrusions to balustrades and louver systems.

Providing superdurable protection from the elements the range exceeds global weathering standard AAMA2604, guaranteeing excellent color retention and high resistance to chalking. Exceptional endurance to environmental stressors including high levels of UV radiation, humidity, heavy pollutants and extreme temperatures are achieved through super durable polymer technology engineered to withstand the weathering extremes of Australia and New Zealand. Guaranteed up to 25 Years Gold Global Warranty.\*

## Interpon D2525 Structura

Interpon D2525 Structura is a fine texture superdurable powder coating. Created with aesthetics and high performance in mind. Interpon D2525 Structura is the perfect powder coating for your contemporary design, it's mar resistant and ensures your buildings will stand the test of time.

## What to specify

Project type	Environment	D3020 <sup>1</sup>	D2525*
Monumental	Coastal / Marine / Severe / Tropical	✓	
	Standard	✓	
Commercial	Coastal / Marine / Severe / Tropical	✓	✓
	Standard	✓	✓
Multi-density residential	Coastal / Marine / Severe / Tropical	✓	✓
	Standard	✓	✓
Domestic residential	Coastal / Marine / Severe / Tropical	✓	✓
	Standard	✓	✓

## Interpon D2525 Flat Matt

Our unique, Interpon D2525 Flat Matt range is a designers dream. Non-reflective surfaces open up new possibilities in aesthetics and the interaction of light with surfaces. Using ground breaking technology, the Flat Matt range offers amazing durability in the harshest of environments.

## Interpon D3020

When unparalleled premium performance is a must for your project, Interpon D3020 based on fluorocarbon technology is the product of choice. Meeting AAMA2605 specification, D3020 offers premium color and gloss retention with superior weathering performance. A viable cost effective and environmentally conscious alternative to liquid fluorocarbon paints can be achieved without performance compromise.



AAMA 2604



AAMA 2605

## Product performance

	D3020 <sup>1</sup>	D2525*
AS3715	✓	✓
AAMA 2603	✓	✓
AAMA 2604	✓	✓
AAMA 2605	✓	-
Building Code of Australia	All BCA classes Any building, any height All locations	All BCA classes Any building, any height All locations
Coating technology	Hyperdurable Fluoropolymer	Superdurable Polyester
Film integrity warranty	30 years	25 years
Color retention warranty	20 years	15 years

Color Name	Technology	Code	Finish	R	G	B	LRV	SLR	Stock
Anodic Natural	D2525	YY223A	●	175	180	175	41%	5.29	S
Anodic Slate Grey	D2525	YY218A	●	137	136	135	23%	4.06	O
Appliance White	D2525	YA196A	◌	238	243	240	91%	3.82	S
Asteroid Pearl	D2525	YY270A	●	91	92	84	11%	4.41	S
Basalt	D2525	YP227A	◌	82	87	86	12%	0.64	S
Black	D2525	YN167A	◌	44	50	49	5%	3.79	S
Black Ink	D2525	YN218A	◌	48	53	51	4%	0.56	S
Bleu	D2525	YY311A	◌	54	73	84	8%	1.00	O
Bondi Blue	D2525	YJ046A	+	48	131	193	20%	4.17	S
Brilliance	D2525	YY237A	◌	103	99	88	15%	0.83	S
Brilliant Yellow	D2525	YE087A	+	245	223	61	66%	4.55	S
Bronze Pearl	D2525	YY225A	●	77	71	56	8%	4.59	S
Champagne Pearl	D2525	YY276A	●	178	180	172	41%	4.58	S
Champagne Riche	D2525	YW277G	●	189	184	167	44%	5.17	O
Champagne Shimmer	D2525	YY24NA	◌	135	127	114	25%	0.99	S
Charcoal	D2525	YP116A	◌	62	70	73	8%	3.81	S
Charcoal	D2525	YL238A	●	60	67	69	6%	2.51	S
Charcoal Pearl	D2525	YY237A	●	63	65	62	6%	3.14	S
Citi Pearl	D2525	YY245A	●	180	184	180	43%	5.40	S
Copper Penny	D2525	YY22AA	●	143	98	68	18%	3.07	O
Dark Bronze	D2525	YY20BA	◌	67	65	56	6%	0.69	S
Dark Grey	D2525	YP278A	●	67	73	75	8%	2.33	S
Driftwood	D2525	YL258A	●	208	213	210	58%	3.46	S
Ebony	D2525	YN201A	●	49	54	51	4%	3.10	S
Endura Bronze	D2525	YY248A	●	93	93	88	13%	4.51	S
Eternal Silver	D2525	YW100C	◌	149	154	161	30%	6.42	S
Golden Touch Pearl	D2525	YY25BA	◌	133	119	92	22%	1.35	S
Grey	D2525	YP174A	◌	111	118	119	21%	4.02	S
Jaybird	D2525	YJ175A	◌	27	97	147	11%	3.96	S
Linen	D2525	YY28PA	◌	222	224	218	73%	2.04	S
Lobster	D2525	YG154A	◌	165	56	45	12%	4.46	S
Lunar Grey	D2525	YP273A	●	194	200	197	60%	2.66	S
Luxe Bronze Pearl	D2525	YY255A	●	173	164	144	36%	4.27	S
Lycra Strip	D2525	YK063A	+	200	217	84	53%	4.56	S
Medium Bronze Pearl	D2525	YY23NA	◌	87	80	66	11%	1.37	S
Monument®	D2525	YP229A	◌	55	59	57	6%	0.40	S
Monument® MKII	D2525	YP182A	◌	68	73	72	9%	3.86	S
Monument®	D2525	YL264A	●	62	59	56	8%	2.00	S
Natural Shimmer	D2525	YY25AA	◌	186	190	189	46%	2.30	S
Nobel Silver Pearl	D2525	YX136A	◌	149	149	147	31%	5.23	S
Oia Silky	D2525	YL316I	◌	164	160	154	39%	1.04	O
Pacific Blue	D2525	YY23BA	◌	112	129	133	20%	1.39	O
Pearl White	D2525	YA075A	+	236	243	244	91%	4.82	S
Pearl White	D2525	YA278A	●	249	255	255	89%	3.86	S
Pewter Pearl	D2525	YY124A	◌	128	135	136	27%	5.77	S
Pure Gold	D2525	YY22BA	◌	169	141	95	27%	0.98	S
Scintillating Champagne	D2525	YW26FC	●	145	138	126	29%	4.68	S
Sensation	D2525	YF049A	+	222	106	49	75%	4.24	S
Shamrock Green	D2525	YK043A	+	71	110	64	13%	4.17	S
Silver Pearl	D2525	YY230A	●	177	182	178	42%	4.83	S

● Matt ◌ Flat Matt ◌ Satin ◌+ Gloss ◌ Texture

Color Name	Technology	Code	Finish	R	G	B	LRV	SLR	Stock
Silver Riche	D2525	YW209G	●	171	178	176	40%	6.88	O
Str. Core Ten	D2525	YX365A	◌	85	68	59	9%	0.54	S
Str. Golden Touch	D2525	YY35BA	◌	137	123	97	24%	1.51	S
Str. Gris	D2525	YL325A	◌	149	145	133	32%	0.99	S
Str. Surfmist	D2525	YA346A	◌	206	210	204	67%	0.96	S
Str. Pearl White	D2525	YA378A	◌	228	239	243	87%	0.88	S
Str. Brilliant	D2525	YY374A	◌	94	98	98	15%	1.42	S
Str. Black	D2525	YN306A	◌	48	53	52	5%	0.62	S
Str. Ironsand	D2525	YM333A	◌	66	68	65	8%	1.36	S
Str. Monument	D2525	YL364A	◌	66	70	70	8%	0.63	S
Str. Flaxpod	D2525	YL395A	◌	61	65	65	7%	0.67	S
Str. Asteroid	D2525	YY369A	◌	74	75	70	9%	1.38	S
Str. Medium Bronze	D2525	YY398A	◌	79	74	63	9%	0.80	S
Str. Bass	D2525	YY373A	◌	68	74	74	9%	1.07	S
Str. Silver	D2525	YX369A	◌	157	163	161	39%	1.45	S
Str. Gondar Gold	D2525	YY372A	◌	163	124	63	26%	1.50	S
Str. Ordos	D2525	YY324A	◌	123	89	65	15%	1.12	S
Str. Scinti Champagne	D2525	YY318A	◌	141	135	121	28%	1.95	S
Str. Quantum Green Pearl	D2525	YY315A	◌	92	98	70	14%	1.13	S
Sunstone Bronze	D2525	YY216A	◌	122	115	99	17%	1.94	S
Surfmist®	D2525	YA236A	◌	214	218	212	71%	3.35	S
Timberland	D2525	YP175A	◌	86	89	84	12%	3.95	S
Timberland	D2525	YP275A	●	86	89	83	12%	2.19	S
Titanium Pearl	D2525	YV163A	◌	94	99	97	15%	4.69	S
Titanium Pearl	D2525	YY263A	●	97	101	96	13%	3.25	S
Vintage Silver	D2525	YY22NA	◌	105	109	110	18%	1.99	S
Viper Green	D2525	YK051A	+	104	160	72	27%	4.39	S
White	D2525	YA25BA	◌	229	236	236	86%	0.71	S
Asteroid Pearl	D3020	8Y270A	●	91	92	84	11%	3.37	
Beachouse Yellow	D3020	8E219A	●	242	193	55	52%	1.86	
Bronze Pearl	D3020	8Y225A	●	86	77	57	8%	2.13	
Champagne Pearl	D3020	8Y276A	●	178	180	172	41%	3.55	
Crystal Mint Pearl	D3020	8Y223A	●	74	165	144	28%	2.64	
Dark Bronze	D3020	8Y224A	●	82	76	64	8%	2.33	
Desert Dream	D3020	8M201A	●	198	144	90	31%	1.69	
Gold Pearl	D3020	8Y221A	●	171	174	95	28%	2.87	
Hardy Reef	D3020	8J215A	●	59	122	171	17%	1.37	
Honey Myrtle	D3020	8E207A	●	234	213	144	60%	2.53	
Hyper Black	D3020	8N209A	●	43	48	47	4%	1.75	
Hyper Charcoal	D3020	8L210A	●	66	74	75	8%	1.31	
Hyper Coin	D3020	8Y211A	●	179	188	189	45%	4.04	
Hyper White	D3020	8A210A	●	251	255	252	87%	2.41	
Monument	D3020	8L244A	●	62	59	56	8%	1.29	
Outback Red	D3020	8G212A	●	136	71	60	11%	1.64	
Red Bush Apple	D3020	8M214A	●	99	64	55	8%	2.23	
Rojo Rock	D3020	8M213A	●	142	87	61	14%	1.44	
Sandstone	D3020	8A237A	●	230	234	234	71%	2.47	
Sea Storm	D3020	8L216A	●	72	84	79	9%	1.33	
Simpson Clay	D3020	8G200A	●	225	169	140	43%	2.05	
Titanium Pearl	D3020	8Y263A	●	97	101	96	13%	2.58	

S - Ready to Ship, O - Made to Order Product

AAMA 2604 & 2605

COLORBOND® is a registered trade mark of BlueScope Steel Limited. ABN 16 000 011 058.

## Global warranty

Standards	UV Resistance	Corrosion	Coating performance warranty	Coating color retention	Most suitable Interpon products
AAMA 2604	5 year Florida	3000 hours	25 years	15 years	D2525*
AAMA 2605	10 year Florida	4000 hours	30 years	20 years	D3020†

### Global warranties

AkzoNobel is the world's largest manufacturer and supplier of globally warranted architectural grade powder coatings – Interpon. For peace of mind, some fabricators choose Interpon powder coating's global network of accredited applicators to attain the Interpon global performance warranties specific to their project. It should be noted that the warranties are applicable to the country where the components were prepared and applied and warranty information should be sought through this channel. Should you require further assistance on the warranty – please seek information from the AkzoNobel office in the country of application or contact your local Interpon powder coatings representative for advice.

† D3020 could be suitable in locations <10m from the high tide line (contact your Interpon Specifications Representative) and is NOT suitable in strongly acidic environments so PH must be >5. Global warranty when applied by an Interpon Accredited Approved Applicator.

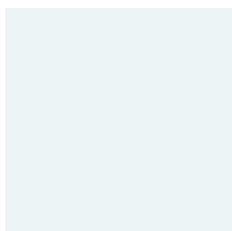
\* D2525 is only suitable for coastal environments >10m from the high tide and is not suitable in strongly acidic environments so PH must be >5. Global warranty when applied by an Interpon Accredited Approved Applicator.

# Interpon D2525



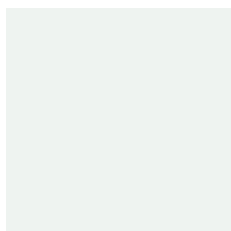
## Pearl White

Matt YA278A S  
RGB 249, 255, 255 LRV 89%



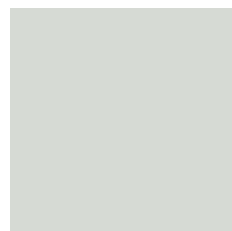
## Pearl White

Gloss YA075A S  
RGB 236, 243, 244 LRV 91%



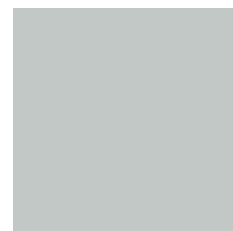
## Appliance White

Satin YA196A S  
RGB 238,243,240 LRV 91%



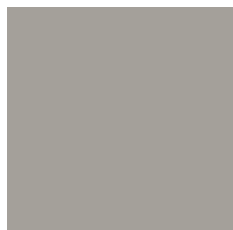
## Surfmist®

Matt YA236A S  
RGB 214, 218, 212 LRV 71%



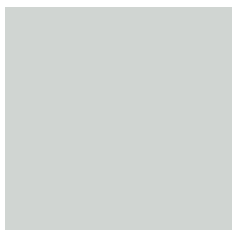
## Lunar Grey

Matt YP273A S  
RGB 194, 200, 197 LRV 60%



## Oia Silky

Texture YL316I O  
RGB 164, 160, 154 LRV 39%



## Driftwood

Matt YL258A S  
RGB 208, 213, 210 LRV 58%



## Silver Pearl

Matt YY230A S  
RGB 177, 182, 178 LRV 42%



## Anodic Natural

Matt YY223A S  
RGB 175, 180, 175 LRV 41%



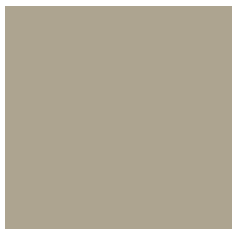
## Citi Pearl

Matt YY245A S  
RGB 180, 184, 180 LRV 43%



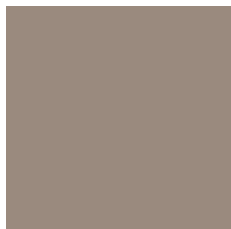
## Champagne Riche

Matt YW277G O  
RGB 189, 184, 167 LRV 44%



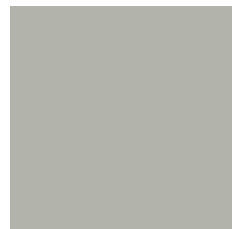
## Luxe Bronze Pearl

Matt YY255A S  
RGB 173, 164, 144 LRV 36%



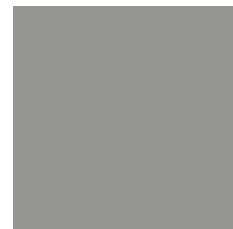
## Scintillating Champagne

Matt YW26FC S  
RGB 154, 138, 126 LRV 29%



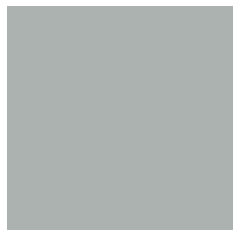
## Champagne Pearl

Matt YY276A S  
RGB 178, 180, 172 LRV 41%



## Nobel Silver Pearl

Satin YX136A S  
RGB 149, 149, 147 LRV 31%



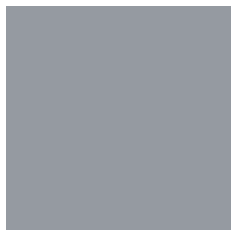
## Silver Riche

Matt YW209G O  
RGB 171, 178, 176 LRV 40%



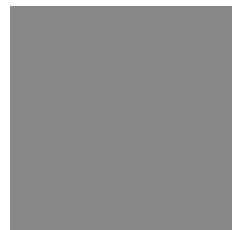
## Pewter Pearl

Satin YY124A S  
RGB 128, 135, 136 LRV 27%



## Eternal Silver

Satin YW100C S  
RGB 149, 154, 161 LRV 30%



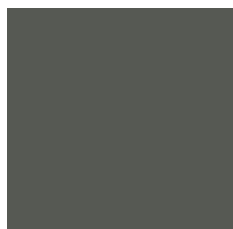
## Anodic Slate Grey

Matt YY218A O  
RGB 137, 136, 135 LRV 23%



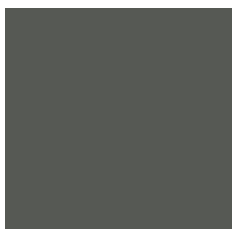
## Grey

Satin YP174A S  
RGB 111, 118, 119 LRV 21%



## Timberland

Matt YP275A S  
RGB 86, 89, 83 LRV 12%



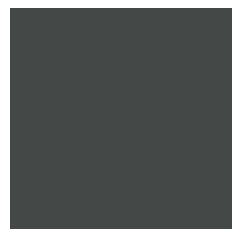
## Timberland

Satin YP175A S  
RGB 86, 89, 84 LRV 12%



## Monument®

Matt YL264A S  
RGB 62, 59, 56 LRV 8%



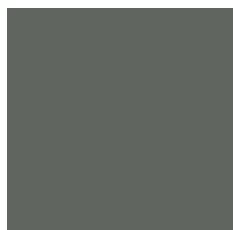
## Monument® MKII

Satin YP182A S  
RGB 68, 73, 72 LRV 9%



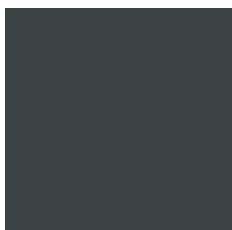
## Titanium Pearl

Satin YY163A S  
RGB 94, 99, 97 LRV 15%



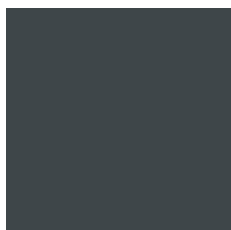
## Titanium Pearl

Matt YY263A S  
RGB 97, 101, 96 LRV 13%



## Charcoal

Matt YL238A S  
RGB 60, 67, 69 LRV 6%



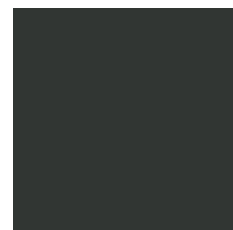
## Charcoal

Satin YP116A S  
RGB 62, 70, 73 LRV 8%



## Dark Grey

Matt YP278A S  
RGB 67, 73, 75 LRV 8%



## Ebony

Matt YN201A S  
RGB 49, 54, 51 LRV 4%

S Ready to Ship

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**Black**  
Satin YN167A S  
RGB 44, 50, 49 LRV 5%



**Charcoal Pearl**  
Matt YY237A S  
RGB 63, 65, 62 LRV 6%



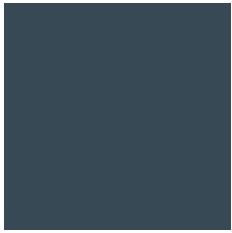
**Endura Bronze**  
Matt YY248A S  
RGB 93, 93, 88 LRV 13%



**Asteroid Pearl**  
Matt YY270A S  
RGB 91, 92, 84 LRV 11%



**Bronze Pearl**  
Matt YY225A S  
RGB 77, 71, 56 LRV 8%

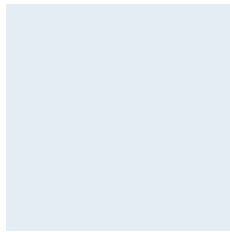


**Bleu**  
Texture YY311A O  
RGB 54, 73, 84 LRV 8%

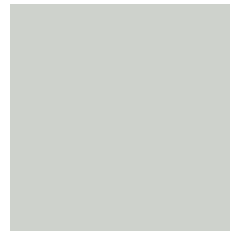


**Copper Penny**  
Matt YY22AA O  
RGB 143, 98, 68 LRV 18%

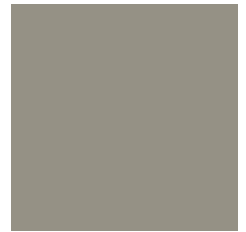
# Interpon D2525 Structura



**Structura Pearl White**  
Texture YA378A S  
RGB 228,239,243 LRV 87%



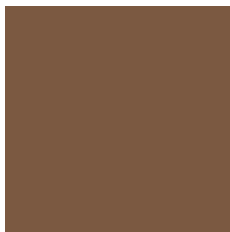
**Structura Surfmist**  
Texture YA346A S  
RGB 206,210,204 LRV 67%



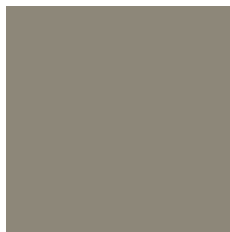
**Structura Gris**  
Texture YL325A S  
RGB 149, 145, 133 LRV 32%



**Structura Quantum Green Pearl**  
Texture YY315A S  
RGB 92, 98, 70 LRV 14%



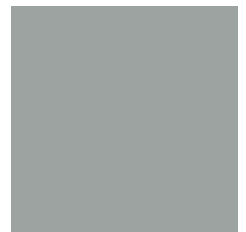
**Structura Ordos**  
Texture YY324A S  
RGB 123, 89, 65 LRV 15%



**Structura Scinti Champagne**  
Texture YY318A S  
RGB 141, 135, 121 LRV 28%



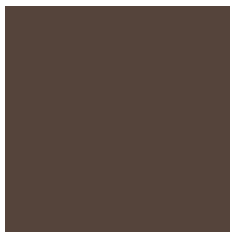
**Structura Golden Touch**  
Texture YY35BA S  
RGB 137,123,97 LRV 24%



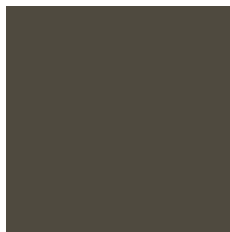
**Structura Silver**  
Texture YX369A S  
RGB 157, 163, 161 LRV 39%



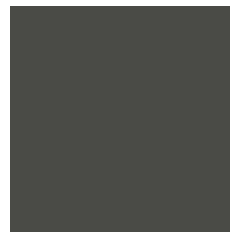
**Structura Gondar Gold**  
Texture YY372A S  
RGB 163, 124, 63 LRV 26%



**Structura Core Ten**  
Texture YX365A S  
RGB 85, 68, 59 LRV 9%



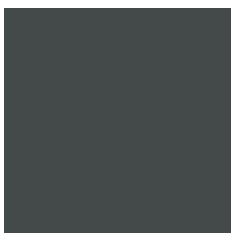
**Structura Medium Bronze**  
Texture YY398A S  
RGB 79, 74, 63 LRV 9%



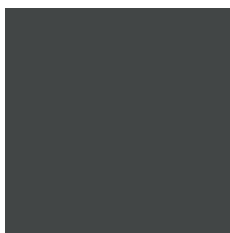
**Structura Asteroid**  
Texture YY369A S  
RGB 74, 75, 70 LRV 9%



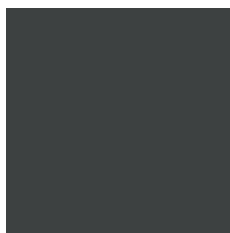
**Structura Brilliant**  
Texture YY374A S  
RGB 94,98,98 LRV 15%



**Structura Bass**  
Texture YY373A S  
RGB 68, 74, 74 LRV 9%



**Structura Monument**  
Texture YL364A S  
RGB 66, 70, 70 LRV 8%



**Structura Flaxpod**  
Texture YL395A S  
RGB 61, 65, 65 LRV 7%



**Structura Ironsand**  
Texture YM333A S  
RGB 66, 68, 65 LRV 8%

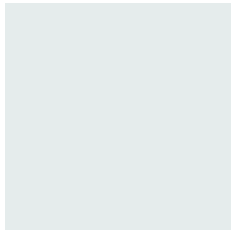


**Structura Black**  
Texture YN306A S  
RGB 48, 53, 52 LRV 5%

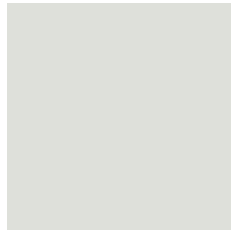
S Ready to Ship

O Made to Order Product

# Interpon D2525 Flat Matt



**White**  
Flat Matt YA25BA S  
RGB 229,236,236 LRV 86%



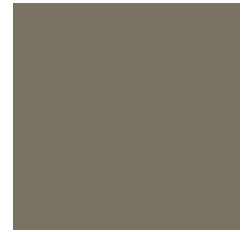
**Linen**  
Flat Matt YY28PA S  
RGB 222,224,218 LRV 73%



**Natural Shimmer**  
Flat Matt YY25AA S  
RGB 186,190,189 LRV 46%



**Champagne Shimmer**  
Flat Matt YY24NA S  
RGB 135,127,114 LRV 25%



**Sunstone Bronze**  
Flat Matt YY21BA S  
RGB 122,115,99 LRV 17%



**Pure Gold**  
Flat Matt YY22BA S  
RGB 169,141,95 LRV 27%



**Golden Touch Pearl**  
Flat Matt YY25BA S  
RGB 133,119,92 LRV 22%



**Brilliance**  
Flat Matt YY23TA S  
RGB 103,99,88 LRV 15%



**Medium Bronze Pearl**  
Flat Matt YY23NA S  
RGB 87,80,66 LRV 11%



**Dark Bronze**  
Flat Matt YY20BA S  
RGB 67,65,56 LRV 6%



**Pacific Blue**  
Flat Matt YY23BA O  
RGB 112,129,133 LRV 20%



**Vintage Silver**  
Flat Matt YY22NA S  
RGB 105,109,110 LRV 18%



**Basalt**  
Flat Matt YP227A S  
RGB 82,87,86 LRV 12%



**Monument®**  
Flat Matt YP229A S  
RGB 55,59,57 LRV 6%



**Black Ink**  
Flat Matt YN21BA S  
RGB 48,53,51 LRV 4%

## Interpon D2525 Color Vitality



**Brilliant Yellow**  
Gloss YE087A S  
RGB 245,223,61 LRV 66%



**Lycra Strip**  
Gloss YK063A S  
RGB 200,217,84 LRV 53%



**Viper Green**  
Gloss YK051A S  
RGB 104,160,72 LRV 27%



**Shamrock Green**  
Gloss YK043A S  
RGB 71,110,64 LRV 13%



**Sensation**  
Gloss YF049A S  
RGB 222,106,49 LRV 75%



**Lobster**  
Satin YG154A S  
RGB 165,56,45 LRV 12%



**Bondi Blue**  
Gloss YJ046A S  
RGB 48,131,193 LRV 20%



**Jaybird**  
Satin YJ175A S  
RGB 27,97,147 LRV 11%

S Ready to Ship O Made to Order Product

Colors displayed on this color card are a guide only and have been matched as close as possible to Interpon production standards under daylight conditions. Due to the nature of the printing process some degree of color and gloss variation may occur. Where more than one finish is available product color may vary. We recommend that you use production line prepared samples for final color selection or approval.

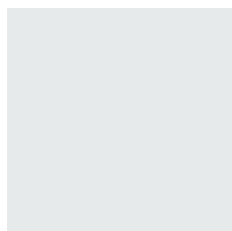
Ready to Ship (S) and Made to Order (O) products are current as at color card printing. Stocking policy may change over time without notice.

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# Interpon D3020



**Hyper White**  
Matt 8A210A  
RGB 251, 255, 252 LRV 87%



**Sandstone**  
Matt 8A237A  
RGB 230, 234, 234 LRV 71%



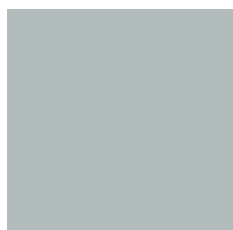
**Honey Myrtle**  
Matt 8E207A  
RGB 234, 213, 144 LRV 60%



**Desert Dream**  
Matt 8M201A  
RGB 198, 144, 90 LRV 31%



**Gold Pearl**  
Matt 8Y221A  
RGB 171, 174, 95 LRV 28%



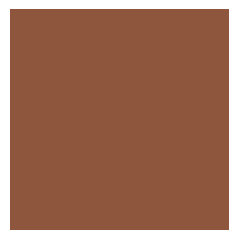
**Hyper Coin**  
Matt 8Y211A  
RGB 179, 188, 189 LRV 45%



**Champagne Pearl**  
Matt 8Y276A  
RGB 178, 180, 172 LRV 41%



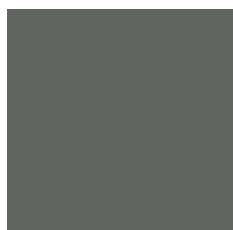
**Simpson Clay**  
Matt 8G200A  
RGB 225, 169, 140 LRV 43%



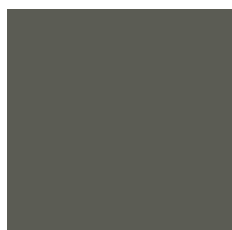
**Rojo Rock**  
Matt 8M213A  
RGB 142, 87, 61 LRV 14%



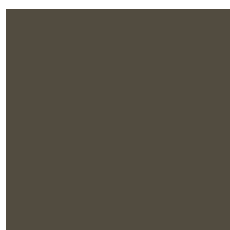
**Outback Red**  
Matt 8G212A  
RGB 136, 71, 60 LRV 11%



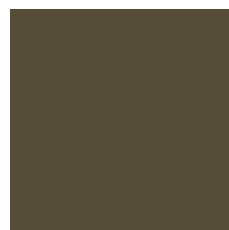
**Titanium Pearl**  
Matt 8Y263A  
RGB 97, 101, 96 LRV 13%



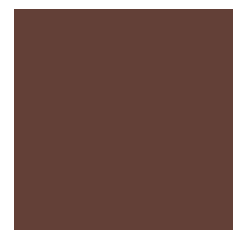
**Asteroid Pearl**  
Matt 8Y270A  
RGB 91, 92, 84 LRV 11%



**Dark Bronze**  
Matt 8Y224A  
RGB 82, 76, 64 LRV 8%



**Bronze Pearl**  
Matt 8Y225A  
RGB 86, 77, 57 LRV 8%



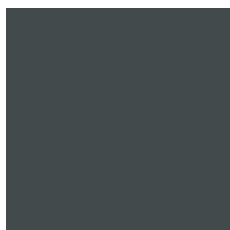
**Red Bush Apple**  
Matt 8M214A  
RGB 99, 64, 55 LRV 8%



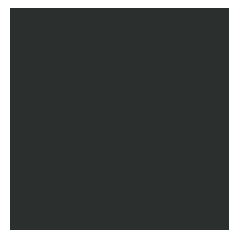
**Sea Storm**  
Matt 8L216A  
RGB 72, 84, 79 LRV 9%



**Monument®**  
Matt 8L244A  
RGB 62, 59, 56 LRV 8%



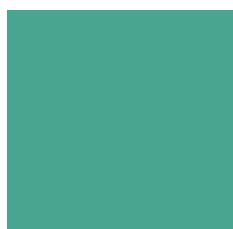
**Hyper Charcoal**  
Matt 8L210A  
RGB 66, 74, 75 LRV 8%



**Hyper Black**  
Matt 8N209A  
RGB 43, 48, 47 LRV 4%



**Hardy Reef**  
Matt 8J215A  
RGB 59, 122, 171 LRV 17%



**Crystal Mint Pearl**  
Matt 8Y223A  
RGB 74, 165, 144 LRV 28%



**Beachouse Yellow**  
Matt 8E219A  
RGB 242, 193, 55 LRV 52%

## Care & maintenance

Over time powder coatings may show signs of weathering such as loss of gloss, chalking and slight color change. A regular clean, as per table, will minimize the effects of weathering and will remove dirt and grime detrimental to all powder coatings. The best method of cleaning is by regular washing of the coating using a solution of warm water and nonabrasive, pH neutral detergent solution. Surfaces should be thoroughly rinsed after cleaning to remove all residues. All surfaces should be cleaned using a soft cloth, sponge or a soft natural bristle brush.

Category (AS4312)	Corrosivity level	Environment type	Required cleaning*
<b>C1 &amp; C2</b>	Very low & low	Non-hazardous Environment	Every 12 months
<b>C3/T</b>	Medium	Tropical Environment	Every 12 months
<b>C4</b>	High	Swimming Pools / Light Industrial	Every 6 months
<b>C4</b>	High	Coastal Environment	Every 6 months
<b>C5-M</b>	Very high	Beach Front / Marine	Every 3 months
<b>C5-I</b>	Very high	Heavy Industrial Environment	Every 3 months

\*Refer Interpon Powder Coatings – care and maintenance sheet for further details.



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Printed Dec 2022 00150\_251022

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# Interpon®



**Interpon Design App**  
Created especially for architects and specifiers

### Building a sustainable future

The Interpon powder coatings range is a family of products that is not just helping us to imagine the future; it is also protecting it. Backed by an Environmental Product Declaration (EPD), the raw materials, manufacture and transportation associated with creating Interpon D have been assessed by an independent third-party for transparent sustainability credentials.



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